Work Orde		332			*833	32*							Page 1
Revision ID:	D350-567-1		<del></del>	<b>A</b>	ccept	*N900	<b>1</b> 040	1100	)*	Setup	Start Stop	*N:	S1* S2*
Start Date: Required Date: Reference:	17/04/2012 15/05/2012	Start Qty: 2.0 Req'd Qty: 2.0	•	)* )*		Cust Item Customer							. 12
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110		Pick Kit			0.00								12/04//
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Dart Aerospace Ltd	
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Set Up/

**Run Hours** 

Tool ID

Tool # Plan

Code

Accept

**Qty** 

Qty

Insp.

Stamp

Number

Page 2

140

130

QC21- Final Inspection - Work Order Release

Identify and pack for shipping as per PPP D350-567-115

0.00

\*140\*

Quality Control

**Work Center ID** 

\*120\* Packaging Packaging

QC

Memo

Location: PPP Rev:

Description

Packaging

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Dart Aerospa	ce Ltd
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## **Picklist Print**

April-17-12 1:28:59 PM

Work Order ID: 83332

\*83332\*

Parent Item:

D350-567-115

\*D350-567-115\*

Parent Item Name: Interior Floor Window

**Start Date:** 17/04/2012

**Required Date: 15/05/2012** 

Page 1

Start Qty: 2.00

Required Qty: 2.00

**Comments:** 

IPP Rev:A

New Issue 04-08-24 JLM

IPP Rev:B

CHG#2 ECN 1055 07-11-21 DD verified by:EC

IPP Rev:C 08-10-07 as per revD DD verified by:

	IPP Rev:C 08-10-	-07 as per revD	DD ve	erified by:									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12		Purchased	No			110	Each	129.0000	9	18			
2 *AN526C6	632R12	*							**		JB		
				Location	,	Loc	<u>Oty</u>	Loc Code					
				ST347	•	1 /	129			1000	_		
D2462					119225		129			1922	<u> </u>		
D2463		Manufactured	No			110	f	322.7829		8.82			
*D2463*									**		23		
Seal									<del></del>		0		
> _	$\Omega_{o}$			Location		Loc (	<u>Qty</u>	Loc Code					
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	and walls				72232 79478	ا 307.	5.38		_	19479	<del>,</del>		Δ
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D3293-1		Manufactured	No	(		110	Each	10.0000	/ 1	2		4	SZ
*D3293-1 <sup>*</sup>	<i>k</i>								**	-	1 4	i i	1
Doubler											- J-19	l_o	19 04/10
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	Re	solution:	Dispositio	n:	QA:	N/C Clo	sed:		Date: _	Date:				
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)								
DATE	STEP	Description of NC	4		ction B	Sign &		cation	Approval	Approval				
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Work Order ID: 83332		*81	3332*			<del></del> -	•			
Parent Item: D350-567-115			350-567-1	15*						
Parent Item Name: Interior Floor Wi	ndow	1 /	. ): )( )-: )( ) / - 1	13)		St	art Date: 17	7/04/2012	Required Dat	e: 15/05/2012
							tart Qty: 2.		Required Qt	
D3294-1	Manufactured	No ·		110	Each	12.0000	1	2	V.	O
~ *D3294-1*							**	2	0 4	\$
1)3294-1° PBracket							-		23	- S
*			<b>Location</b>	Loc	: Qty	Loc Code				
			ST212		12				_	
			64793 <u>75075</u>		1 1		, ,	7507		
			7 <u>6172</u>		10		17	×7617	<del>-</del> 5	Δ.
D3295-041	Manufactured	No		110	Each	2.0000	(1,	2		19)
*D3295-041*							**		98	W.
*1)3295-041* ***********************************										
			<u>Location</u>	Loc	<u>: Oty</u>	Loc Code				
			ST212 79838		2 2			79839	5	e me
D3296-041	Manufactured	No	77030	110	Each	7.0000	/ 1	<del></del>	_ V	To
2*D3296-041*							**	2	18	
Door Assembly										
			<b>Location</b>	<u>Loc</u>	Qty	Loc Code				
			ST210		1				<u>~</u>	
			77810		l		17	177810	-	
			ST218 80169		6 6		11	80169	_	Æ
MS20470AD4-5	Purchased	No		110	Each	2,103.000		4 4		
S*MS20470AD4-5						,	**	,	A a	8 1/204/18
Rivet, Universal Head							-		J-D	1 7 17 17 0
			<b>Location</b>	Loc	Oty	Loc Code				
			ST319		2103				_	
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			120142		1359			120140	_	

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Page 2

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Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date:				
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DATE	STEP	Description of NC			ction B	Verific	ation	Approval	Approval			
UA LE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector			
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	Work Order ID: 83332		*8	3332*				· · · · · · · · · · · · · · · · · · ·		
	Parent Item: D350-567-115				4 F *					
	Parent Item Name: Interior Floor Windo	O.W	"1.	350-567-1	15"		St. I.B.	17/04/2012	D	15/05/2012
	Tarent Item Ivame.	· · ·						e: 17/04/2012	-	nte: 15/05/2012
							Start Qt	<b>y:</b> 2.00	Required Q	ety: 2.00
	MS20470AD4-6	Purchased	No		110	Each	1,872.000	15 230		50
_	*MS20470AD4-6*						**		a R	A
Sa	Rivet, Universal Head								. J.D.	
SA				<u>Location</u>	<u>Lo</u>	c Oty	Loc Code		•	
				ST319		1872				
				117395		16			_	
				118927		291			<del></del>	
				119109		12		0.00-110-01		
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	MS20470AD4-7	Purchased	No	120142	110	Each	887.0000	<u> 1<b>32≯ (20)</b>°</u> 15 30	4.0	Q
2	*MS20470AD4-7*		110		110	Eacii	887.0000 <b>**</b>	15 30	1 8	
C)	-Rivet, Universal Head								7.	
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				ST319		622				
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_	MS21042L06	Purchased	No		110	Each	174.0000	9 18 🗸		
S	*MS21042I 06*						**		JB_	12/04/18
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# **Dart Aerospace Ltd**

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### **Picklist Print**

April-17-12 1:28:59 PM

Work Order ID: 83332

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

\*D350-567-115\*

**Start Date:** 17/04/2012

**Required Date: 15/05/2012** 

Start Qty: 2.00

Required Qty: 2.00

Purchased

No

110

Each

368.0000

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Page 4

Location Loc Qty Loc Code ST298 368 118428 368

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**Shop Packet Print** 

Page 4

# **Dart Aerospace Ltd**

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DATE	STEP	Description of NC			tion B	Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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#### DART AEROSPACE LTD.

# REFERENCE ONLY

D350-567 Page 28 of 28

#### 5.0 **PARTS LIST**

Qty	Qty	Qty	Qty	Qty	Qty -117	Part Number	Description
-015	-017	-025	-027	-111	-117		
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	Х					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				Х		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
	1	1			Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1 _	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT
	1			I	l		(SLIDING DOOR COMPATABLE)

Qty	Qty	Qty	(Qty	Qty		
-013	-023	-113	115	-031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	х		1		D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
<b></b>		X		-	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
			<b></b>	X	D350-567-031	INTERIOR FLOOR WINDOW KIT
1						(SLIDING DOOR COMPATABLE)
11					D2125	REPLACEMENT WINDOW, SMALL
	11				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1			<del>                                     </del>		D2126-0600	SEAL
<del></del>	1				D2463-0750	NEOPRENE SEAL
	<u> </u>	1			D2463-0860	NEOPRENE SEAL
	9	12	1		2600-6	1/4 TURN FASTENER
	9	12	<del> </del>		2600-LW	WASHER
	9	12	<del> </del>		212-12	RECEPTACLE
	22	21	<b></b>		AN526C832R9	SCREW (OR AN526C832-9.OR MS51957-126)
	44	42	<b>-</b>		AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
<u> </u>	18	24	<del> </del>		MS20426AD3-5	RIVET
2 SQ.	2 SQ.	2 SQ.	<u> </u>		N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
YD	YD	YD				
					-	NGORDENIE OEAL
	ļ			1	D2463-0450	NEOPRENE SEAL
<u> </u>		ļ	ļ	1	D3210-1	DOUBLER
<b></b>				1	D3211-1	BRACKET
<u> </u>	ļ		-	1	D3212-1	FLOOR WINDOW
	ļ	ļ	1,,	1	D3213-041	DOOR ASSEMBLY
		ļ	/ 1		D3293-1	DOUBLER
	<u> </u>	ļ	€1		D3294-1	BRACKET
			/ 1		D3295-041	FLOOR WINDOW
	L	L	71	ļ	D3296-041 -	DOOR ASSEMBLY
	ļ	<u> </u>	11		D2463-0530	*NEOPRENE SEAL
<u> </u>	ļ		/ 9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
	<u> </u>	1	1 9	8	AN960JD6 >	***************************************
	<u> </u>		7 9	8	MS21042L06	NUT (OR MS21042-06)
<u></u>		ļ	3 2	40	MS20470AD4-5	RIVET
			/ 115	90	MS20470AD4-6	RIVET
	<u>L</u>	<u> </u>	/ 15	20	MS20470AD4-7	RIVET

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Revision: **D** 

Date: 08.07.08